



Steel Construction Certification Scheme Limited
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Welding Certificate

2273 – CPR – 0167 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0167.

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

Manufacturer	TP Aspinall & Sons Ltd
Facilities of the Manufacturer:	Unit 8, Eastgate, White Lund Ind Estate, Morecambe, Lancs, LA3 3DY
Standard	BS EN 1090-2: 2008 + A1:2011
Execution Class	up to EXC 2 according to BS EN 1090-2:2008+A1:2011
Welding Process(es)	135 - Metal active gas welding (MAG) 136 - Tubular cored metal arc welding with active gas shield (FCAW) 111 - Manual metal arc welding (MMA) 141 - Tungsten inert gas welding
Base Material(s)	Up to and including S355J2 in accordance with BS EN 10025-2 Up to and including S355J2H in accordance with BS EN 10025-6 Up to and including austenitic 1.4404 in accordance with BS EN 10088-2
Responsible Welding Coordinator	Paul Aspinall Jnr – competence assessed by professional interview
Alternate	n/a
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 are implemented.
Date of first issue	June 2014
Date of this issue	22 May 2015
Date of next Surveillance	by 10 June 2016
Validity Period	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

Chairman:
Denver Woodward

Scheme Manager:
Stephen Blackman